

**Cascade Hardwood LLC**

P.O. Box 269  
158 Ribelin Road  
Chehalis, WA 98532  
Office (360) 748-0178  
Fax (360) 748-1052

www.cascadehardwood.com

**Log Buyer:** Erik Metcalf Cell: (360) 269-0700  
Tom Layton Cell: (360) 880-2656

**We also buy Standing Timber.****Alder & Maple - Log Lengths: 16' - 40'**

- 1) Apply 4" of trim per 8' or 10' multiple
- 2) Minimum top diameter is 6" on Alder; 7" on Maple
- 3) Max butt diameter on Maple is 30"
- 4) Chip N Saw Alder 5" Minimum Diameter (Absolute)
- 5) Pulp - 3" Min. must be suitable for conveyor travel

Log Length	Actual Length with Trim	Please note the following preferred lengths
16'	16'8"	Acceptable
<b>18'</b>	<b>18'8"</b>	<b>PREFERRED</b>
<b>20'</b>	<b>20'8"</b>	<b>PREFERRED</b>
22'	N/A	No 22'
24'	25'	Least Preferred
26'	27'	Acceptable
<b>28'</b>	<b>29'</b>	<b>PREFERRED</b>
<b>30'</b>	<b>31'</b>	<b>PREFERRED</b>
32'	33'4"	Least Preferred
34'	35'4"	Acceptable
36'	37'4"	Acceptable
<b>38'</b>	<b>39'4"</b>	<b>PREFERRED</b>
<b>40'</b>	<b>41'4"</b>	<b>PREFERRED</b>

logyard #1

**Yard Manager:** Erv Johnston  
(360) 880-2176

**General Rules:**

- 1) Log purchase agreement required 24 hours prior to shipping.
- 2) No double ended loads.
- 3) All logs shall be produced from live trees and shall have limbs trimmed flush.
- 4) All logs must be suitable for conveyor travel and mechanical debarking.
- 5) Logs must be cut in 10 foot multiples; preferred lengths are 18', 20', 28', 30', 38' and 40'. Avoid cutting 24' and 32' logs.
- 6) No spike tip Processors.  
Excessive Processor damage will result in scaling deductions.

**Log defect should be removed in the woods:  
Broken ends, pistol butts, shake or shatter  
breaks, crotches, rot, etc.**

**Log Yard Hours - 7am-4:30pm**