



CASCADE HARDWOOD & PORT ANGELES HARDWOOD GRADE GUIDE



	SYMB	ALDER	THICKNESS	MIN WIDTH*	PACKAGE LENGTH	CUTTINGS	YIELD
S	SUP	Superior	4/4,5/4,6/4,8/4,10/4,12/4	4.5"	6', 7', 8', 8'3", 10', 12'	3"x6' or 4"x3'	83.33% Clear 1 Face with 66.33% Clear Cab Back
I	S1F	One Face Superior	4/4,5/4,6/4,8/4	4.5"	8', 8'3", 10', 12'	3"x6' or 4"x3'	83.33% Clear 1 Face Cuttings
✓	CAB	Cabinet	4/4,5/4,6/4,8/4	4.5"	8', 8'3", 10', 12'	3"x3' or 4"x2'	66.66% Clear 2 Face Cuttings
✓	CUS	Custom Shop	4/4,5/4,6/4,8/4	4.5"	8', 8'3", 10', 12'	3"x3' or 4"x2'	66.66% Clear 1 Face Cuttings
2	COM	Common Shop	4/4,5/4,6/4,8/4	4.5"	8', 8'3", 10', 12'	3"x2'	50% Clear 1 Face Cuttings
2	COM	Common Shop Sp.Rule	4/4, 5/4 only	4.5"	8', 8'3", 10', 12'	as above but also allows 3"X18"	clear 2 face cutting to make 50% w/above 1 face
3	3SH	#3 Shop	4/4,5/4,6/4,8/4	3"	8', 8'3", 10', 12'	3"x2'	33.33% Structurally Sound Cuttings
A	CJB	CJB	4/4,5/4	3 1/2" to 4 1/2"	7', 8', 8'3", 10', 12'	3"x3' or 4"x2'	83.33% Clear 1 Face with JB1 Back
B	JB1	JB1	4/4,5/4	3" to 4 1/2"	8', 8'3", 10', 12'	3"x2' or 3"x18"	66.66% Clear 2 Face Cuttings
C	JB	JB	4/4,5/4	3" to 4 1/2"	8', 8'3", 10', 12'	2"x2'	50% Clear 1 Face Cuttings
Q	KST	K-Strip	4/4	4 1/4" to 4 3/4"	8'3", 12'	4 1/4" to 4 3/4" x 7'	83.33% Structurally Sound Cuttings
A	RUS	Rustic	4/4,5/4,6/4,8/4,10/4,12/4	5"	8', 8'3", 10', 12'	24" full face width	83.33% Structurally Sound Cuttings
O	PRE	Premium	4/4,5/4	4"	8', 8'3", 10', 12'	min 1/7' cutting otherwise 4"x2'	83.33% Structurally Sound Cuttings
Z	FRA	Standard Frame	4/4,5/4	4"	8', 8'3", 10', 12'	min 1 4"x6' otherwise 4"x2'	66.66% Structurally Sound Cuttings (allows 4"x2')
X	SKP	Skip	4/4,5/4,6/4,8/4	3.5"	8', 8'3", 10', 12'	custom or better when redressed 1/8"	
X	SPS	Superior Skip	8/4	3.5"	8', 10'	3"x6' or 4"x3'	83.33% Clear 1 Face with Cab Back
IX	CBS	Cabinet Skip	8/4	3.5"	8', 10'	3"x3' or 4"x2'	66.66% Clear 2 Face Cuttings
✓	CSS	Custom Skip	8/4	3.5"	8', 10'	3"x3' or 4"x2'	66.66% Clear 1 Face Cuttings
⊙	SPC	Superior Color	4/4,5/4,6/4,8/4	4"	8', 8'3", 10', 12'	3"x6' or 4"x3'	83.33% Clear 1 Face with Cab Back
⊙	CBC	Cabinet Color	4/4,5/4,6/4,8/4	4"	8', 8'3", 10', 12'	3"x3' or 4"x2'	66.66% Clear 2 Face Cuttings
⊙	CSC	Custom Shop Color	4/4,5/4,6/4,8/4	4"	8', 8'3", 10', 12'	3"x3' or 4"x2'	66.66% Clear 1 Face Cuttings
U	RM1	RM1	4/4,5/4	3.75"	6' only	2"x2'	50% Clear 2 Face Cuttings
U	UTL	Utility	4/4,5/4	None	8', 8'3", 10', 12'	No minimum	
	SYMB	ALDER 13/16	THICKNESS	MIN WIDTH*	LENGTHS	CUTTINGS	YIELD
S	SUP	Superior	4/4 (13/16")	3.5"	8', 10'	3"x6' or 4"x3'	83.33% Clear 1 Face with 66.33% Clear Cab Back
I	CAB	Cabinet	4/4 (13/16")	3.5"	8', 10'	3"x3' or 4"x2'	66.66% Clear 2 Face Cuttings
✓	CUS	Custom shop	4/4 (13/16")	3.5"	8', 10'	3"x3' or 4"x2'	66.66% Clear 1 Face Cuttings
2	COM	Common Shop	4/4 (13/16")	3.5"	8', 10'	3"x2' C1F or 3"x18" C2F	50% Yield
	SYMB	ALDER 10/4	THICKNESS	MIN WIDTH*	LENGTHS	CUTTINGS	YIELD
S	SUP	Superior	10/4	4.5"	8', 10'	3"x6' or 4"x3'	83.33% Clear 1 Face with 66.33% Clear Cab Back
I	1SH	10/4 Number 1	10/4, 12/4	4.5"	8', 10'	3"x3' or 4"x2'	66.66% Clear 1 Face Cuttings
2	2SH	10/4 Number 2	10/4, 12,4	4.5"	8', 10'	3"x3' or 4"x2'	50% Structurally Sound Cuttings
	SYMB	ASH & MAPLE	THICKNESS	MIN WIDTH*	LENGTHS **	CUTTINGS	YIELD
S	SEL	Select & Better	4/4,5/4,6/4,8/4	3 3/8"	8',8'3",10'	4"x3' or 3"x6'	83.33% Clear 1 Face with 66.33% Clear #1 Back
I	1SH	#1 Shop	4/4,5/4,6/4,8/4	3 3/8"	8',8'3",10'	4"x2' or 3"x3'	66.66% Clear 1 Face Cuttings
2	2SH	#2 Shop	4/4,5/4,6/4,8/4	3 3/8"	8',8'3",10'	3"x2'	50% Clear 1 Face Cuttings
3	3SH	#3 Shop	4/4,5/4,6/4,8/4	3 3/8"	8',8'3",10'	3"x2'	33.33% Structurally Sound Cuttings
IX	1BS	Skip No1 & Better	8/4	3 3/8"	8', 10'	4"x2' or 3"x3'	66.66% Clear 1 Face Cuttings
X	LGS	Skip Low Grade	8/4	3 3/8"	8', 10'	4"x2' or 3"x3'	33.33% Structurally Sound Cuttings
Z	FRA	Frame	4/4,5/4	4"	8',8'3",10'	min 1 @ 4"x6'	66.66% Structurally Sound Cuttings
⊙	SLC	Color Select & Better	4/4,5/4,6/4,8/4	3 3/8"	8',8'3",10'	4"x3' or 3"x6'	83.33% Clear 1 Face with #1 Back
⊙	#1C	Color No1 Shop	4/4,5/4,6/4,8/4	3 3/8"	8',8'3",10'	4"x3' or 3"x6'	66.66% Clear 1 Face Cuttings
U	RM1	RM 1	4/4,5/4	3.75"	6' only	2"x2'	50% Clear 2 Face Cuttings
					**ash is 8' & 10' only		*allow 5% narrow volume (updated:14 JULY 2009)